



PURCHASED PARTS				
ITEM	I.D. NO.	QTY/ASSY	SIZE REMARKS	NAME
A	AAR-M99-00027	1	ACF #6C863500	DEFECT CARD HOLDER
B	AAR-M99-00026	2	COMPLETE W/ BOARD ACF #50096417	ROUTE BOARD FRAME
D	AAR-C01-00229	2	F70DE 17.25" SHANK "F" TYPE AAR DWG. #016790-1-A	COUPLER
E	AAR-C99-00211	2	Y-47 (TO SECURE COUPLER) BUCKEYE STEEL CASTINGS	PIN-YOKE
F	FABH-037	8	0.75" - 10 x 3.00" GRD-5 PLN	BOLT-HEX HEAD
G	FANH-016	8	0.75" - 10 TOPLOCK GRD-5 PLN	NUT-HEX

ASSEMBLIES & DETAILS				
ITEM	I.D. NO.	QTY/ASSY	DESCRIPTION	
1	D-01428-M25	1	CAR BODY ASSEMBLY	
2	B-03625-M80	2	AEI BRACKET WELDMENT	
3	D-01402-T30	1	TRUCK ASSEMBLY	
4	B-05904-U34	2	COUPLER PIN RETAINER	
5	D-01454-G30	1	DRIVE MECHANISM	
6	D-01413-B30	1	BRAKE PIPING	

REV.	DESCRIPTION
A	ADD DIMS. FOR STEPS EGN #52 BLN 4-25-97
B	ADD DIM. CHG VIEW OF STEPS EGN #55 BN 4-28-97

NEXT ASSEMBLY		TOLERANCES	
DRAWN BY: BLN	DATE: 4-14-97	UNLESS OTHERWISE SPECIFIED	
CHECKED BY: [Signature]	DATE: 4/27/97	ALL DIMENSIONS ARE IN INCHES	
APPROVED BY: [Signature]		DECIMALS XX = ± 0.13"	
		DECIMALS XXX = ±	
		SOLE DIA = ±	
		ANGLES = ±	
		FINISH =	

MATERIAL:

THIS DRAWING AND ALL COPIES THEREOF WHENEVER MADE ARE THE PROPERTY OF, AND ARE FURNISHED IN TRUST AND ON CONDITION OF EXCLUSIVE USE ONLY IN THE INTEREST OF, AND MAY BE RETAINED ONLY ON THE WRITTEN PERMISSION OF, AND RETURNABLE AT ANY TIME AT THE REQUEST OF,



TITLE: CAR ASSEMBLY